

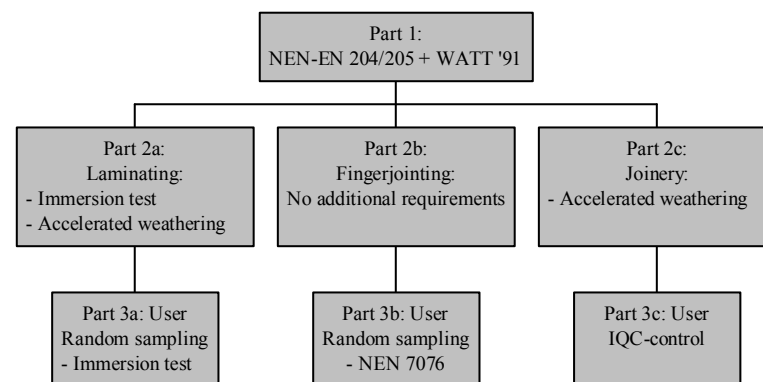
## CERTIFIED ADHESIVES FOR NON-LOADBEARING APPLICATIONS

This list contains an overview of the adhesives for non-load-bearing constructions, certified by SKH.

This list will be updated maximum twice a year.

This list only serves as a guideline. Prior to application of the adhesive, the certificate mentioned should be consulted.

Gluing systems are required to comply with the testing model as given below. The systems depend on the field of application where they shall be applied:



This means that if the tests of part 1 are completed with positive result, which is the case for all mentioned adhesives, the adhesive is in principle allowed for use in fingerjointing, independent of the woodspecies used. For use in lamination and joinery additional tests need to be done. (Part 2) These additional tests are dependent of the woodspecies.

In case of lamination or fingerjointing the user needs to demonstrate to be able to make a good product with the adhesive. (Part 3)

Explanation of the signs used:

a: Allowed for lamination.

c: Allowed for joinery.

\*1: Not suitable for sealing X-cut ends.

\*2: Deviating pressing time; consult the KOMO<sup>®</sup> product certificate.





**CERTIFIED ADHESIVES FOR NON-LOADBEARING APPLICATIONS**

Certificateholder certificate number address	Productname	Hardener	Type	Woodspecies and use																
				hemlock/hemfir	iroko	kongo khaya	larch	makoré-douka	meranti	merbau	moabi	oregon pine	pitch pine	redwood	robinia	sapeli	sapupira amarela	sipo	spruce/pine	western red cedar
<b>Frenken Fabrieken BV</b> certificatenr: 32495 PO Box 20 6000 AA WEERT Tel. 0495 - 58 35 00	Houtlijm Watervast NOVA COL <sup>®</sup> D4	Verharder houtlijm watervast NOVA COL <sup>®</sup> D4	PVAc	c	c		c		c			c						c	ac	c
	Houtlijm Watervast NOVA COL <sup>®</sup> D4	Verharder transparant houtlijm watervast NOVA COL <sup>®</sup> D4	PVAc	c	c		c		c			c						c	c	c
	NOVA COL <sup>®</sup> D4 1K	-	PVAc						ac	c									ac	
	Constructielijm C 30	-	PU																	
	Constructielijm C 90	-	PU																	
	Constructielijm Expresse	-	PU																	
	Constructielijm Tix	-	PU																	
	Konstruktijm 100	-	PU																	
Konstruktijm 100 snel	-	PU																		
<b>HB Fuller GmbH</b> certificatenr: 32637 PO Box 1620 D-31566 NIENBURG/WESER Germany Tel. +49 - 50 - 21 880 HB Fuller Benelux BV PO Box 443 3900 AK VEENENDAAL Tel. 0318 - 56 60 04	Rakoll Duplit AL - Neu	Rakoll Duplit Verharder kleurloos (5%)	PVAc				ac	c	c	c*2		c					c		ac	
	Rakoll Duplit AS - Neu	Rakoll Duplit Verharder kleurloos (5%)	PVAc				ac	c	c	c*2		c					c		ac	
	Rakoll GXL 3	Rakoll Verharder GXL-3	EPI							c										
	Rakoll GXL 4	-	PVAc		c		ac	c	c	c*2	c	c					c		c	ac
	Rakoll GXL 4 Plus	-	PVAc		c		ac	c	c	c*2	c	c					c		c	ac
	Rakollit 80 *1	Rakollit Härter WS1	EPI	c	c		c	c	a	c	c	c	c			c				c
	Rakollit 80 BNL *1	Rakollit Verharder WS1	EPI	c	c		c	c	a	c	c	c	c			c				c
	Rakollit 280	Rakollit Verharder WS 1 I	EPI	a			a		a	a						a		a	a	
<b>Henkel Nederland BV</b> certificatenr: 32458 PO Box 2100 3430 CM NIEUWEGEIN Tel. 030 - 607 39 11	Ponal Super 3	Ponal D4-Härter	PVAc						c	c									c	

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<b>Illbruck Sealant Systems BV</b> certificatenr: 32981 PO Box 20 4240 CA Arkel Tel. 0183 - 56 80 00	Festix Ultra	-	PU																	
	Festix Rapid	-	PU																	
	Festix vloeibaar	-	PU																	
	Festix Houtlijm D3/D4	Festix verharder D4 (5%)	PVAc						c	c					c			c		
	COCO constructielijm	-	PU																	
	COCO constructielijm snel	-	PU																	
	COCO constructielijm vloeibaar	-	PU																	
<b>Intercol BV</b> certificatenr: 32763 PO Box 259 6710 BG EDE Tel. 0318 - 63 63 63	Woodtack 900	Verharder A	PVAc						ac									ac		
<b>Jowat AG</b> certificatenr: 32715 PO Box 1953 32709 DETMOLD Germany Tel. +49 - 52 - 31 74 90	Jowacoll 102.20	195.30 (5%)	PVAc	c					c									c		
	Jowacoll 27 102.20	-	PVAc																	
	Jowacoll 102.26	195.35 (5%)	PVAc															a		
	Jowacoll 102.49	195.60 (15%)	EPI					a										a		
	Jowacoll 102.49	195.62 (15%)	EPI					a										a		
<b>National Starch &amp; Chemical BV</b> certificatenr: 32393 PO Box 13 7200 AA ZUTPHEN Tel. 0575 - 58 25 00	Duro-Lok 150	K 100	PVAc						c	c				c			c	c		
	Duro-Lok 150	K 101	PVAc						c									c		
	Duro-Lok 250	K 100	PVAc															c		
	Duro-Lok 260	K 100	PVAc	c					c			c						c		
	Duro-Lok 260	K 101	PVAc	c					c			c						c		
	Duro-Lok 260	K 102	PVAc	c	c	c	c		c		c	c			c	c	c	ac	c	c
	Duro-Lok 260	K 103	PVAc																	
	Duro-Lok 260	K 104	PVAc	c	c	c	c		c		c	c			c	c	c	c	c	c
	Duro-Lok 270	K 101	PVAc																	
	Duro-Lok 270	K 102	PVAc																ac	
	Duro-Lok 270	K 104	PVAc																c	
	Duro-Lok 280	K 100	PVAc	c			c		c			c							c	
	Duro-Lok 280	K 101	PVAc	c															c	

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	Duro-Lok 280	K 102	PVAc	c			c		c			c						c	
	Duro-Lok 280	K 104	PVAc	c			c		c			c						c	
	Duro-Lok 360	K 100	PVAc						c									c	
	Duro-Lok 360	K 101	PVAc						c									c	
	Duro-Lok 360	K 102	PVAc	c			c											c	
	Duro-Lok 360	K 104	PVAc	c			c											c	
	Duro-Lok 380	K 100	PVAc	c			c		c			c						c	
	Duro-Lok 380	K 102	PVAc	c			c		c			c						c	
	Duro-Lok 380	K 104	PVAc	c			c		c			c						c	
	Duro-Lok 400	K 100	PVAc	c			c		c			c						c	
	Duro-Lok 400	K 102	PVAc	c			c		c			c						c	
	Duro-Lok 400	K 104	PVAc	c			c		c			c						c	
	Duro-Lok 500	K 102	PVAc																
	Duro-Lok 500	K 104	PVAc																
	Duro-Lok 520	K 100	PVAc															a	
	Duro-Lok 520	K 102	PVAc															a	
	Kor-lok 205-3016	K 102	PVAc																
	Kor-lok 205-3016	K 104	PVAc																
	Super-Lok 470	72-7357	EPI	a			a		a									a	
	Super-Lok 500	72-7357	EPI	a			a		a									a	
<b>PT National Starch &amp; Chemical</b> certificatenr: 32755 Jl. Rembang industri Raya No. 26 Pier, PASURUAN, 67152 Jawa Timur, Indonesia Tel. +62 - 343 - 744 060	Duro-Lok 7	142-2300 (K 100)	PVAc																
	Duro-Lok 150	142-2300 (K 100)	PVAc						c	c								c	
	Duro-Lok 150	142-2301 (K 101)	PVAc						c									c	
	Duro-Lok 260	142-2300 (K 100)	PVAc						c									c	
	Duro-Lok 260	142-2301 (K 101)	PVAc						c									c	
	Super-Lok 460	72-7357	EPI						c										
	Super-Lok 465	72-7357	EPI						c										
	Super-Lok 470	72-7357	EPI	a					a									a	
	Super-Lok 8465	077-7357 (15%)	EPI						a										

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<b>BV Necomij</b> Certificatenr: 32905 PO Box 274 2170 AG SASSENHEIM Tel. 0252 – 22 09 40	Ivana constructielijm expresse	-	PU																	
	Ivana constructielijm tix	-	PU																	
<b>Perfecta Chemie BV</b> Handelsnaam: Bison certificatenr: 32394 PO Box 160 4460 AD GOES Tel. 0113 - 24 82 48	Prof-Tech Constructielijm PU 70	Prof-Tech Verharder PU 70	PU						a										c	ac
	Prof-Tech Constructielijm PU 70	Prof-Tech Verharder PU 71	PU						a										c	ac
	Konstruetielijm Super	Verharder	PU						a										c	ac
	Konstruetielijm Super	Verharder normaal	PU						a										c	ac
	Bison Professional Construct	-	PU																	
	Bison Professional Konstruktie Bruisljijm	-	PU							c*2										
	Bison Professional Konstruktie Bruisljijm Express	-	PU							c*2										
	Bison Professional PU Tix Bruin	-	PU							c*2										c*2
	Bison Professional PU Tix Express Bruin	-	PU							c*2										c*2
	PU Tix Transparant	-	PU							c*2	c*2									c*2
	PU Tix Transparant Express	-	PU							c*2	c*2									c*2
	Prof-Tech Houtlijm KM 45	-	PVAc							c	c									ac
	Bison Professional Houtlijm Watervast 1-Component	-	PVAc							c	c									ac
<b>Remmers Bouwchemie BV</b> certificatenr: 32700 PO Box 142 7900 AC HOOGEVEEN Tel. 0528 - 22 93 33	Aidol Houtlijm W 31	Aidol verharder WK	PVAc	c					c										c	