

Expertise Comment

No. 555 29115/7e dated 08 November 2004

Testing according to WATT 91



Customer **Dynea ASA**
Svelleveien 33

2001 Lillestrom
Norway

Order With this expertise comment it is confirmed that the results of the testing according to WATT 91 of an adhesive stated in the test report no. 505 24994/4 are transferrable to the adhesive with the product name „**Prefere™ 6312**“ given by the identity statement dated 11 October 2004 and authority dated 29 October 2004.

Test results The evaluations of the partial results of the test report dated 19 December 2001 are presented in the following table.

Result	Adhesive property in N/mm ²
Average value	7.5
Minimum	7.0
Maximum	7.9
Standard deviation	0.2
Variation coefficient	3.2 %
Estimated breakage in wood	0 %

The average value of the adhesive of the type „**Prefere™ 6312**“ tested according to the guideline „Wood Adhesive Temperature Test“ has been evaluated to **7.5 N/mm²**.

ift Rosenheim
08 November 2004

Ulrich Sieberath
Director

Karin Lieb
Head of Material Testing Department



ift Rosenheim GmbH
Geschäftsführer:
Dipl.-Ing.(FH) Ulrich Sieberath
Dr. Jochen Peichl

Theodor-Gietl-Straße 7-9
D-83026 Rosenheim
Tel.+49 (0) 8031 / 261-0
Fax+49 (0) 8031 / 261-290
www.ift-rosenheim.de

Sitz: 83026 Rosenheim
AG Traunstein, HRB 14763
Sparkasse Rosenheim
Kto. 38 22
BLZ 711 500 00

Anerkannte Prüf-, Überwachungs-
und Zertifizierungsstelle
nach Landesbauordnung: BAY18
Notifizierung in Europa: Nr. 0757